

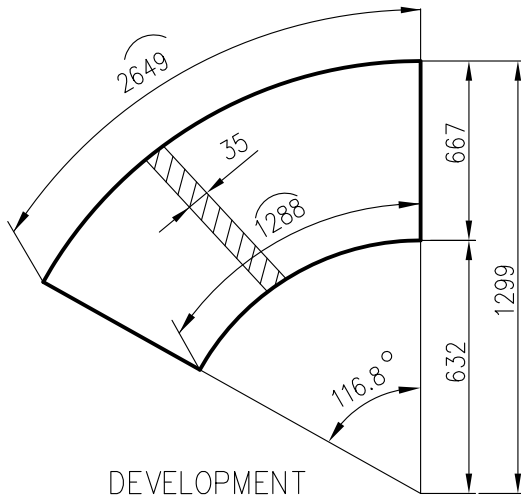
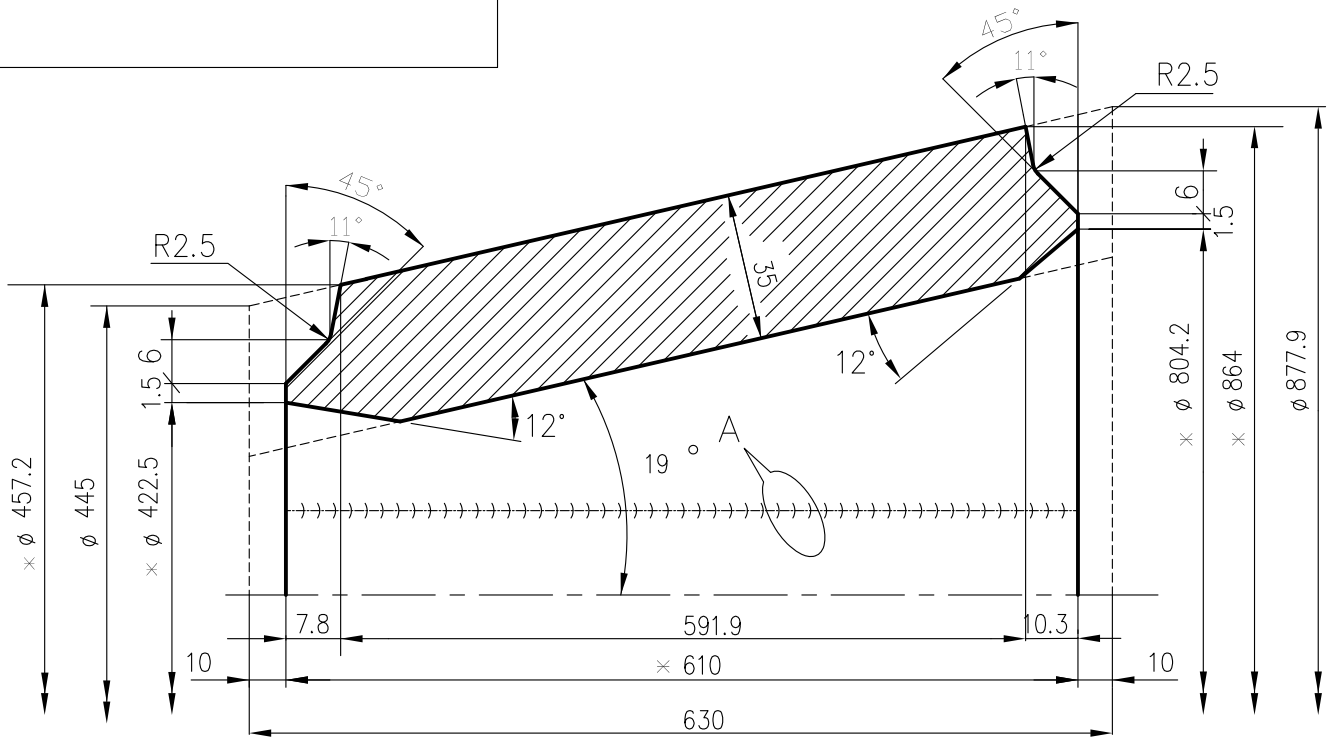
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ALL DIMENSIONS ARE IN MILLIMETRES

REV 01	DATE	ALTERED
		APPROVED

STYLE - P

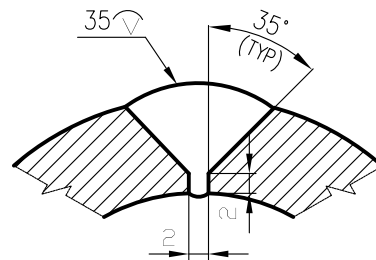
12.5



DEVELOPMENT

NOTES: -

01. 100 % RT ON WELD.
02. * THIS INDICATES THE FINAL FINISHED DIMENSION.
03. DOTTED LINES SHOWS THE REDUCER BEFORE MACHINING.



DETAIL-A

	PLATE THK = 35 2220 x 970		15 942 116 0000	C		360.656
			SA515Gr70			
VAR NO.	DESCRIPTION	STD	MATL. CODE	A C	UNIT DI	UNIT.w/T.(Kg)
			MATL. SPECN.			QTY.



BHARAT HEAVY ELECTRICALS LIMITED

PIPING CENTRE
CHENNAI 600 017

NAME	SIGN	DATE	NO. OF VAR
DRN. R MANDAL	-SD-	18.04.2014	
CHD. SARAVANAN C	-SD-	18.04.2014	
APPD. K V RAMANI	-SD-	18.04.2014	

DEPT CODE	GRADE OF UNTOL.DIM C / M / F	SCALE N.T.S	WEIGHT (KG) 360.656	REF. TO ASSY./OLD DRG.	ITEM NO.	NO. OF ITEMS
TITLE PLATE FORMED REDUCER OD 864 / OD 457.2				DRAWING NO. 4-80-399-77900	REV 00	